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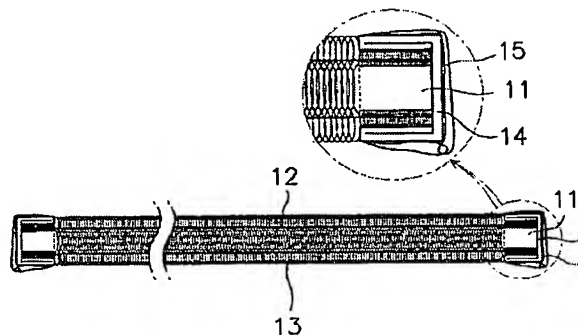
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(54) METHOD OF FINISHING KNITTED CLEANER AND KNITTED CLEANER THEREFROM

(57) Abstract :

PURPOSE: A knitted cleaner and a method of finishing the knitted cleaner are provided to maintain the original shape by finishing edges of the knitted cleaner to prevent separation of fiber debris and wrinkling at the edges.

CONSTITUTION: A knitting(11) has upper and lower loops (12,13) using loop threads. Wrappers(14) are put over the knitting(11) to wrap the edges of the knitting(11). The wrappers(14) are made of a synthetic resin fiber having superior features in shape stability and endurance. The edges of the knitting(11) are fixed through stitching of overlock stitches(15). The overlock stitches(15) are formed by using the first needle bar threads for holding over and under threads and the second needle bar threads for holding the wrappers(14) to form 18 stitches per inch. Wrapper holders are attached to hold the wrappers(14) for uniform feed of the wrappers(14). The overlock stitches(15) are stitched to cover the wrappers(14) to prevent wrinkling and separation of fiber debris.



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